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Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 13.04.2025 Version number 39 (replaces version 38) Revision: 13.04.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

Trade name MC-Estrifan RIS - Komponente B

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance

/ the mixture

Epoxy resin Injektion

Hardening agent/ Curing agent

· 1.3 Details of the supplier of the safety data sheet

• Manufacturer/Supplier: MC-Bauchemie Müller GmbH & Co. KG

Am Kruppwald 1-8 D-46238 Bottrop Tel.: +49(0)2041-101-0 Fax.: +49(0)2041-101-400 E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG Hagackerstr. 10 CH-8953 Dietikon Tel.: +44-7400510 Fax: +44-7400533

· Informing department:

msds@mc-bauchemie.de

· 1.4 Emergency telephone

number: Tel.: +49 / (0)700 24112112 (MCR)

Tel.: +1 872 5888271 (MCR)

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· Classification according to Regulation (EC) No 1272/2008

Acute Tox. 4 H302 Harmful if swallowed.

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· 2.2 Label elements

Labelling according to

Regulation (EC) No 1272/2008 The product is classified and labelled according to the CLP regulation.

· Hazard pictograms



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· Signal word

Danger

Hazard-determining

components of labelling: 2-Methylpentamethylenediamine

Isophorone diamine

Polymer with amino-functional groups

Benzyl alcohol

· Hazard statements H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction. H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

· Precautionary statements

Do not breathe dusts or mists. P260

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water [or

shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for

several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P310 P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it

before reuse.

P403+P233 Store in a well-ventilated place. Keep container

tightly closed.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

· PBT: Not applicable. · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Mixtures

· Description: Binding agent with colouring agents.

Mixture consisting of the following components.

Dangerous components:		
CAS: 15520-10-2 EINECS: 239-556-6	2-Methylpentamethylenediamine Skin Corr. 1A, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; STOT SE 3, H335	30-60%
CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	Isophorone diamine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412 ATE: LD50 oral: 1030 mg/kg Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	30-60%

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EC number: 949-140-2	Polymer with amino-functional groups	ntd. of page 2 10-30%
	Eye Dam. 1, H318; Skin Irrit. 2, H315; Skin Sens. 1B, H317	
CAS: 100-51-6	Benzyl alcohol	10-30%
EINECS: 202-859-9	Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	
CAS: 9046-10-0	Polyoxypropylenediamine	≥5-<10%
Reg.nr.: 01-2119557899-12	Skin Corr. 1B, H314; Aquatic Chronic 3, H412	
CAS: 90-72-2	2,4,6-Tri-(dimethylaminomethyl)phenol	≥1-<1.5%
EINECS: 202-013-9	Skin Corr. 1C, H314; Eye Dam. 1, H318; Acute Tox. 4,	
Reg.nr.: 2119560597-27	H302	

SECTION 4: First aid measures

· 4.1 Description of first aid measures

General information Remove contaminated clothing immediately. Consult a doctor if

symptoms occur. Move affected person to fresh air.

· After inhalation Supply fresh air; seek medical advice if symptoms occur.

If unconscious, place in recovery position and seek medical advice.

In case of contact with skin, wash carefully with plenty of soap and · After skin contact

water. Consult a doctor in case of skin reactions.

· After eye contact Rinse opened eye for several minutes under running water.

Call a doctor immediately

· After swallowing Rinse mouth with water. Never give anything by mouth to an

unconscious person. DO NOT induce vomiting. If symptoms

persist, consult a doctor.

· 4.2 Most important symptoms and effects, both acute and

delayed Advice for the doctor: Elementary aid, decontamination,

symptomatic treatment.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· Suitable extinguishing agents Use fire fighting measures that suit the environment.

· 5.2 Special hazards arising from the substance or

No further relevant information available. mixture

· 5.3 Advice for firefighters

· Protective equipment: No special measures required.



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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and

emergency procedures · 6.2 Environmental

Wear protective equipment. Keep unprotected persons away.

Prevent material from reaching sewage system, holes and cellars.

precautions:
6.3 Methods and material for

containment and cleaning up: Absorb with liquid-binding material (sand, diatomite, acid binders,

universal binders, sawdust).

Dispose of contaminated material as waste according to item 13.

Ensure adequate ventilation.

· 6.4 Reference to other

sections

See Section 7 for information on safe handling

See Section 8 for information on personal protection equipment.

See Section 13 for information on disposal.

SECTION 7: Handling and storage

· 7.1 Precautions for safe

handling

Open and handle containers with care.

Ventilation measures are required in rooms without sufficient air

exchange (e.g. closed rooms),

because the occupational exposure limit values (see chapter 8)

could be exceeded. This must be avoided.

Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash skin immediately. Mix slowly, partially covering the mixing container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy

resins.

Information about protection

against explosions and fires: Ensure sufficient air exchange and/or extraction in the working

areas. Take precautionary measures to avoid electrostatic

discharges.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage

· Requirements to be met by

storerooms and containers: No special requirements.

· Further information about

storage conditions: None.
Storage class 8B

- IE



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SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· Components with critical values that require

monitoring at the workplace: The product does not contain any relevant quantities of materials

DNELs		
		2 2-Methylpentamethylenediamine
Dermal		
Inhalative	DNEL	0.25 mg/m³ (ArL)
		0.5 mg/m³ (Ark)
		Isophorone diamine
Oral		0.526 mg/kg bw/Tag (ArL)
		20.1 mg/m³ (ArL)
		enzyl alcohol
Oral	DNEL	4 mg/kg bw/Tag (ArL)
		20 mg/kg bw/Tag (Ark)
Dermal	DNEL	8 mg/kg bw/day (ArL)
		40 mg/kg bw/day (Ark)
Inhalative	DNEL	22 mg/m³ (ArL)
		110 mg/m³ (Ark)
CAS: 904	6-10-0	Polyoxypropylenediamine
Oral	DNEL	0.04 mg/kg bw/Tag (ArL)
Dermal		
CAS: 90-	72-2 2,4	1,6-Tri-(dimethylaminomethyl)phenol
Inhalative	DNEL	0.31 mg/m³ (ArL)
PNECs		
		2 2-Methylpentamethylenediamine
PNEC 0.	042 mg/	(Mew)
0.	0.42 mg/l (Freshwater)	
CAS: 285	5-13-2	Isophorone diamine
PNEC 0.	006 mg/	(Mew)
0.	06 mg/l	(Freshwater)
PNEC 0.	578 mg/	/kg dwt (Sediment)
5.	784 mg/	/kg dwt (Fresh water sediment)
CAS: 100)-51-6 B	enzyl alcohol
PNEC 0.	527 mg/	/I (Marine water sediment)
0.	1 mg/l (l	Mew)



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PNEC | 0.456 mg/kg dwt (Bod) | 5.27 mg/kg dwt (Fresh water sediment) |

CAS: 9046-10-0 Polyoxypropylenediamine

PNEC 7.5 mg/l (Sewage Treatment Plant)

0.015 mg/l (Fresh water)

PNEC 0.0176 mg/kg dwt (Bod)

0.125 mg/kg dwt (Sediment)

0.132 mg/kg dwt (Fresh water sediment)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

PNEC 0.2 mg/l (Sewage Treatment Plant)

0.0084 mg/l (Mew) 0.084 mg/l (Freshwater)

• Additional information: The lists that were valid during the compilation were used as basis.

· 8.2 Exposure controls

Appropriate engineering

controls No further data; see section 7.

· Individual protection measures, such as personal protective equipment

· General protective and

hygienic measures Keep away from food, drink and animal feed.

Remove soiled, soaked clothing immediately. Wash hands before breaks and at the end of work.

Avoid contact with eyes and skin.

· Breathing equipment: If workplace limit values cannot be complied with by ventilation

measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction

with BGR 190.

• Hand protection Selection of the glove material on consideration of the penetration

times, rates of diffusion and the degradation

Material of gloves You can find help with choosing gloves on the website https://

www.bgbau.de/fileadmin/Gisbau/Projekte.pdf

For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material". The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to

manufacturer. As the product

is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be

checked before use.

Nitrile rubber

Recommended material thickness:≥ 0.4 mm

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· Penetration time of glove

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material The breakthrough times of the Sol-vex 37-900 protective gloves

are around 8 hours.

The following applies to all other gloves:

The exact breakthrough time must be obtained from the protective

glove manufacturer and adhered to.

Nitrile rubber

Material thickness: ≥ 0.40 mm Penetration time: ≥ 480 min

Butyl rubber:

Material thickness: ≥ 0.5 mm Penetration time: ≥ 480 min Tight-fitting safety googles

• Eye/face protection Tight-fitting safety goggles.

Safety goggles.

Protective clothing

Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the

lower leg area should be protected by protective trousers.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Body protection:

Colour: Transparent
 Smell: Amine-like
 Melting point/freezing point: Not determined

· Boiling point or initial boiling point and

boiling range 193 °C (CAS: 15520-10-2 2-

Methylpentamethylenediamine)

· Lower and upper explosion limit

Lower: 1.3 Vol % (CAS: 100-51-6 Benzyl alcohol)
 Upper: 13 Vol % (CAS: 100-51-6 Benzyl alcohol)

· Flash point: Not applicable

· Auto-ignition temperature: 435 °C (CAS: 100-51-6 Benzyl alcohol)

· **pH** Not applicable. Not determined.

· Viscosity:

• Kinematic viscosity at 20 °C 19 s (DIN 53211/4) dynamic: Not determined.

·Solubility

· Water: Not miscible or difficult to mix

· Steam pressure at 20 °C: 0.1 hPa (CAS: 100-51-6 Benzyl alcohol)

Vapour pressure at 50 °C: 0.7 hPa

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· Density and/or relative density

· Density at 20 °C 1.01 g/cm3

· 9.2 Other information

· Appearance:

· Form: Fluid

· Important information on protection of health

and environment, and on safety.

· Self-inflammability: Product is not selfigniting. Explosive properties: Product is not explosive.

· Information with regard to physical hazard

classes · Explosives

Void · Flammable gases Void

· Aerosols · Oxidising gases

Void Void Void

Gases under pressure Flammable liquids Flammable solids

Void Void Void

· Self-reactive substances and mixtures · Pyrophoric liquids

Void Void

Pyrophoric solids Self-heating substances and mixtures

Void

· Substances and mixtures, which emit flammable gases in contact with water

Void Void

· Oxidising liquids Oxidising solids Organic peroxides

Void Void

Corrosive to metals Desensitised explosives Void Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

· 10.2 Chemical stability

· Thermal decomposition /

conditions to be avoided: No decomposition if used according to specifications.

· 10.3 Possibility of hazardous

No dangerous reactions known reactions

· 10.4 Conditions to avoid No further relevant information available. · 10.5 Incompatible materials: No further relevant information available.

10.6 Hazardous

decomposition products: No dangerous decomposition products known

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SECTION 11: Toxicological information 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

· Acute toxicity Harmful if swallowed.

· L	LD/LC50 values that are relevant for classification:
(CAS: 15520-10-2 2-Methylpentamethylenediamine

Oral	LD50	1170 mg/kg (rat)
Dermal	LD50	1870 mg/kg (rabbit)
Inhalative	LC50/4 h	19.6 mg/l (rat)

CAS: 2855-13-2 Isophorone diamine

		-
Oral	LD50	1030 mg/kg (ATE)
		1030 mg/kg (rat)
	NOAEL	250 mg/kg (rat)
Dermal	LD50	1840 mg/kg (rabbit)
		>2000 mg/kg (rat)
		1840 mg/kg (rabbit)

CAS: 100-51-6 Benzyl alcohol

		•	
Oral		050	1230 mg/kg (rat)
	N	OAEL 2nd year study	200 mg/kg (mouse)
			200 mg/kg (rat)
Derma	I LE	050	2000 mg/kg (rabbit)
Inhalat	ive LC	C50/4 h	>4178 mg/l (rat)

CAS: 9046-10-0 Polyoxypropylenediamine

Oral	LD50	2855 mg/kg (Rat)
		2885 mg/kg (rat)
Dermal	LD50	2980 mg/kg (Kan)
		2980 mg/kg (rabbit)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

Oral	LD50	mg/kg (rat)
	NOAEL	15 mg/kg (rat)

· Primary irritant effect:

· Skin corrosion/irritation Causes severe skin burns and eye damage.

· Serious eye damage/irritation Causes serious eye damage.

· Respiratory or skin

sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met. · Carcinogenicity Based on available data, the classification criteria are not met. Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure May cause respiratory irritation.

· STOT-repeated exposure Based on available data, the classification criteria are not met. · Aspiration hazard Based on available data, the classification criteria are not met.

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· 11.2 Information on other hazards

Endocrine disrupting properties

None of the ingredients is listed.

SECTION 12: Ecological information

· 12.1 Toxic	ity		
· Aquatic to	xicity:		
CAS: 1552	0-10-2 2-Methylpentamethylenediamine		
EC50/72h	h >100 mg/l (algae)		
EC50	1825 mg/l (fish)		
EC50/48h	19.8 mg/l (Daphnia magna)		
CAS: 2855	-13-2 Isophorone diamine		
LC50/96h	110 mg/l (fish)		
	110 mg/l (Leucidus idus)		
EC50	1120 mg/l (Pseudomonas putida)		
EC50/48h	23 mg/l (daphnia)		
	23 mg/l (Daphnia magna)		
NOEC	1.5 mg/l (Desmodesmus subspicatus)		
	3 mg/l (Daphnia magna)		
ErC50/72h	>50 mg/l (Desmodesmus subspicatus)		
>50 mg/l (algae)			
CAS: 100-	51-6 Benzyl alcohol		
IC50/72h 700 mg/l (algae)			
LC50/96h	460 mg/l (Pimephales promelas)		
	10 mg/l (Lepomis macrochirus)		
CAS: 9046	-10-0 Polyoxypropylenediamine		
EC50/72h	C50/72h 15 mg/l (algae)		
LC50/96h	>15 mg/l (fish)		
EC50/48h	80 mg/l (daphnia)		
CAS: 90-72	2-2 2,4,6-Tri-(dimethylaminomethyl)phenol		
EC50/72h	84 mg/l (Desmodesmus subspicatus)		
LC50/96h	175 mg/l (Cyp)		
	718 mg/l (Daphnia magna)		
NOEC	2 mg/l (BEL)		
	6.25 mg/l (Desmodesmus subspicatus)		

12.2 Persistence and

degradability No further relevant information available.

· 12.3 Bioaccumulative

potential No further relevant information available.

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· 12.4 Mobility in soil No further relevant information available.

· 12.5 Results of PBT and vPvB assessment Not applicable. · vPvB: Not applicable.

· 12.6 Endocrine disrupting

The product does not contain substances with endocrine disrupting properties

properties.

· 12.7 Other adverse effects

· Additional ecological information:

· General notes: Do not allow product to reach ground water, water bodies or

sewage system.

Danger to drinking water if even small quantities leak into soil.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation Must not be disposed of together with household garbage. Do not

allow product to reach sewage system.

<u> </u>		
· European waste catalogue		
08 00 00	WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS	
08 01 00	vastes from MFSU and removal of paint and varnish	
08 01 11*	vaste paint and varnish containing organic solvents or other hazardous substances	
HP5	Specific Target Organ Toxicity (STOT)/Aspiration Toxicity	
HP6	Acute Toxicity	
HP8	Corrosive	
HP13	Sensitising	
HP14	Ecotoxic	

· Uncleaned packagings:

Empty contaminated packagings thoroughly. They can be recycled Recommendation:

after thorough and proper cleaning.

SECTION 14: Transport information

· 14.1 UN number or ID number

· ADR, IMDG, IATA UN2735

· 14.2 UN proper shipping name

ADR, IMDG, IATA AMINES, LIQUID, CORROSIVE, N.O.S. (2-

Methylpentamethylenediamine,

ISOPHORONEDIAMINE)

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14.3 Transport hazard class(es)	
ADR Class Label	8 (C7) Corrosive substances. 8
· IMDG, IATA · Class · Label	8 Corrosive substances. 8
14.4 Packing group ADR, IMDG, IATA	II
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user · Kemler Number: · EMS Number: · Segregation groups · Stowage Category · Segregation Code	Warning: Corrosive substances. 80 F-A,S-B (SGG18) Alkalis A SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk accordi IMO instruments	ing to Not applicable.
· Transport/Additional information:	
· ADR · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 m
Transport category Tunnel restriction code Remarks:	2 E 1 kg Gebinde: Begrenzte Mengen
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 m
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O. (2-METHYLPENTAMETHYLENEDIAMINI ISOPHORONEDIAMINE), 8, II

SECTION 15: Regulatory information

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· 15.1 Safety, health and environmental regulations/ legislation specific for the

substance or mixture No further relevant information available.

REGULATION (EC) No

1907/2006 ANNEX XVII Conditions of restriction: 3

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· 15.2 Chemical safety

assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

· Relevant phrases H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

· Department issuing data

specification sheet: Environment protection department.

Date of previous version: 17.10.2021

· Version number of previous

version: 38

· Abbreviations and acronyms: RID: Règlement international concernant le transport des marchandises

dangereuses par chemin de fer (Regulations Concerning the International

Transport of Dangerous Goods by Rail)

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ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity - Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A Skin Corr. 1B: Skin corrosion/irritation – Category 1B Skin Corr. 1C: Skin corrosion/irritation – Category 1C

Skin Irrit. 2: Skin corrosion/irritation - Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1 Skin Sens. 1B: Skin sensitisation – Category 1B

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic

hazard - Category 3

* Data compared to the previous version altered.

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