



BE SURE. BUILD SURE.

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Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 12.07.2025

Version number 20 (replaces version 19)

Revision: 12.07.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name **MC-Injekt 1264 TF - Komponente B**

Article number: 2864

CAS Number: 25513-64-8

EC number: 247-063-2

Registration number 01-2119560598-25-XXXX

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

Application of the substance / the mixture

Epoxy resin
Hardening agent/ Curing agent

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: MC-Bauchemie Müller GmbH & Co. KG
Am Kruppwald 1-8
D-46238 Bottrop
Tel.: +49(0)2041-101-0
Fax.: +49(0)2041-101-400
E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG
Hagackerstr. 10
CH-8953 Dietikon
Tel.: +44-7400510
Fax : +44-7400533

Informing department: msds@mc-bauchemie.de

1.4 Emergency telephone number:

Tel.: +49 / (0)700 24112112 (MCR)
Tel.: +1 872 5888271 (MCR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Acute Tox. 4 H302 Harmful if swallowed.

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements

Labelling according to

Regulation (EC) No 1272/2008 The substance is classified and labelled according to the CLP regulation.

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· **Hazard pictograms**



GHS05 GHS07

· **Signal word**

Danger

· **Hazard-determining components of labelling:**

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

· **Hazard statements**

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

· **Precautionary statements**

P260

Do not breathe dusts or mists.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse.

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:**

Not applicable.

· **vPvB:**

Not applicable.

SECTION 3: Composition/information on ingredients

· **3.1 Substances**

· **CAS No. Designation:**

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

· **Identification number(s):**

· **EC number:**

247-063-2

SECTION 4: First aid measures

· **4.1 Description of first aid measures**

· **General information**

Remove contaminated clothing immediately. Consult a doctor if symptoms occur. Move affected person to fresh air.

· **After inhalation**

Supply fresh air; seek medical advice if symptoms occur.

· **After skin contact**

If unconscious, place in recovery position and seek medical advice.

In case of contact with skin, wash carefully with plenty of soap and water. Consult a doctor in case of skin reactions.

· **After eye contact**

Rinse opened eye for several minutes under running water.

Call a doctor immediately

· **After swallowing**

Rinse mouth with water. Never give anything by mouth to an unconscious person. DO NOT induce vomiting. If symptoms persist, consult a doctor.

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- **4.2 Most important symptoms and effects, both acute and delayed**

Advice for the doctor: Elementary aid, decontamination, symptomatic treatment.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents** *Use fire fighting measures that suit the environment.*
- **5.2 Special hazards arising from the substance or mixture** *No further relevant information available.*
- **5.3 Advice for firefighters**
- **Protective equipment:** *No special measures required.*

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** *Wear protective equipment. Keep unprotected persons away.*
- **6.2 Environmental precautions:** *Inform respective authorities in case product reaches water or sewage system.
Dilute with much water.*
- **6.3 Methods and material for containment and cleaning up:** *Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose of contaminated material as waste according to item 13.
Ensure adequate ventilation.*
- **6.4 Reference to other sections** *See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.*

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** *Open and handle containers with care.
Ventilation measures are required in rooms without sufficient air exchange (e.g. closed rooms), because the occupational exposure limit values (see chapter 8) could be exceeded. This must be avoided.
Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash skin immediately. Mix slowly, partially covering the mixing*

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container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy resins.

- **Information about protection against explosions and fires:** Ensure sufficient air exchange and/or extraction in the working areas. Take precautionary measures to avoid electrostatic discharges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:** No special requirements.
- **Further information about storage conditions:** None.
- **Storage class** 8A

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Components with critical values that require monitoring at the workplace:** Not required.

· **PNECs**

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

PNEC	72 mg/l (Sewage Treatment Plant)
	0.102 mg/l (Fresh water)
	0.01 mg/l (Mew)
PNEC	10 mg/kg dwt (Bod)
	0.062 mg/kg dwt (Sediment)
	0.622 mg/kg dwt (Fresh water sediment)

- **Additional information:** The lists that were valid during the compilation were used as basis.

· **8.2 Exposure controls**

- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures**

Keep away from food, drink and animal feed.
Remove soiled, soaked clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with eyes and skin.

- **Breathing equipment:** If workplace limit values cannot be complied with by ventilation measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/ white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction with BGR 190.

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· Hand protection

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

You can find help with choosing gloves on the website <https://www.bgbau.de/fileadmin/Gisbau/Projekte.pdf>

For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material". The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to manufacturer. As the product

is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be checked before use.

Nitrile rubber

Recommended material thickness: ≥ 0.4 mm

· Penetration time of glove material

The breakthrough times of the Sol-vex 37-900 protective gloves are around 8 hours.

The following applies to all other gloves:

The exact breakthrough time must be obtained from the protective glove manufacturer and adhered to.

Nitrile rubber

Material thickness: ≥ 0.40 mm

Penetration time: ≥ 480 min

Butyl rubber:

Material thickness: ≥ 0.5 mm

Penetration time: ≥ 480 min

· Eye/face protection

Tight-fitting safety goggles.

Safety goggles.

· Body protection:

Protective clothing

Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the lower leg area should be protected by protective trousers.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Physical state

Liquid

· Colour:

Colourless

· Smell:

Amine-like

· Odour threshold:

Not determined.

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· Melting point/freezing point:	Not determined
· Boiling point or initial boiling point and boiling range	Not determined
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	Not applicable
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· dynamic:	Not determined.
· Solubility	
· Water:	Fully miscible
· Partition coefficient n-octanol/water (log value)	Not determined.
· Steam pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C	0.87 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.

· 9.2 Other information	
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Self-inflammability:	Not determined.
· Explosive properties:	Product is not explosive.
· Change in condition	
· Evaporation rate	Not determined.

· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void

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- Oxidising solids Void
- Organic peroxides Void
- Corrosive to metals Void
- Desensitised explosives Void

SECTION 10: Stability and reactivity

- 10.1 Reactivity No further relevant information available.
- 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products: No dangerous decomposition products known

SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
- Acute toxicity Harmful if swallowed.

· LD/LC50 values that are relevant for classification:

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

Oral	LD50	910 mg/kg (rat)
	NOAEL	10 mg/kg (rat)

- Primary irritant effect:
- Skin corrosion/irritation Causes severe skin burns and eye damage.
- Serious eye damage/irritation Causes serious eye damage.
- Respiratory or skin sensitisation May cause an allergic skin reaction.
- Germ cell mutagenicity Based on available data, the classification criteria are not met.
- Carcinogenicity Based on available data, the classification criteria are not met.
- Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure Based on available data, the classification criteria are not met.
- STOT-repeated exposure Based on available data, the classification criteria are not met.
- Aspiration hazard Based on available data, the classification criteria are not met.
- 11.2 Information on other hazards

· Endocrine disrupting properties

Substance is not listed.

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SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

EC50/24h	31.5 mg/l (Daphnien)
EC50	89 mg/l (Pseudomonas putida)
LC50/48h	174 mg/l (Leucidus idus)
NOEC	10.9 mg/l (Danio rerio)
	16 mg/l (Pseudokirchneriella subcapitata)
	1.02 mg/l (Daphnia magna)
ErC50/72h	43.5 mg/l (Pseudokirchneriella subcapitata)

· **12.2 Persistence and degradability**

No further relevant information available.

· **12.3 Bioaccumulative potential**

No further relevant information available.

· **12.4 Mobility in soil**

No further relevant information available.

· **12.5 Results of PBT and vPvB assessment**

· **PBT:**

Not applicable.

· **vPvB:**

Not applicable.

· **12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· **12.7 Other adverse effects**

· **Remark:**

Harmful to fish

· **Additional ecological information:**

· **General notes:**

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Harmful to aquatic organisms

Do not allow undiluted product or large quantities of it to reach ground water, water bodies or sewage system.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**

· **Recommendation**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **European waste catalogue**

17 00 00	CONSTRUCTION AND DEMOLITION WASTES (INCLUDING EXCAVATED SOIL FROM CONTAMINATED SITES)
17 09 00	other construction and demolition wastes
17 09 03*	other construction and demolition wastes (including mixed wastes) containing hazardous substances

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15 00 00	WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01 00	packaging (including separately collected municipal packaging waste)
15 01 01	paper and cardboard packaging
15 00 00	WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED
15 01 00	packaging (including separately collected municipal packaging waste)
15 01 02	plastic packaging
HP6	Acute Toxicity
HP8	Corrosive
HP13	Sensitising

· **Uncleaned packagings:**

· **Recommendation:**

· **Recommended cleaning agent:**

Disposal must be made according to official regulations.

Water, if necessary with cleaning agent.

SECTION 14: Transport information

· 14.1 UN number or ID number	
· ADR, IMDG, IATA	UN2327
· 14.2 UN proper shipping name	
· ADR, IMDG, IATA	TRIMETHYLHEXAMETHYLENEDIAMINES
· 14.3 Transport hazard class(es)	
· ADR	
· Class	8 (C7) Corrosive substances.
· Label	8
· IMDG, IATA	
· Class	8 Corrosive substances.
· Label	8
· 14.4 Packing group	
· ADR, IMDG, IATA	III
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Warning: Corrosive substances.
· Kemler Number:	80
· EMS Number:	F-A,S-B
· Stowage Category	A
· Segregation Code	SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.

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· Transport/Additional information:

· ADR

· Limited quantities (LQ)

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000

ml

· Transport category

3

· Tunnel restriction code

E

· IMDG

· Limited quantities (LQ)

5L

· Excepted quantities (EQ)

Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000

ml

· UN "Model Regulation":

U N

2

3

2

7

TRIMETHYLHEXAMETHYLENEDIAMINES, 8, III

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

· REGULATION (EC) No 1907/2006 ANNEX XVII

Conditions of restriction: 3

· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

Substance is not listed.

· REGULATION (EU) 2019/1148

· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

Substance is not listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

Substance is not listed.

· Regulation (EC) No 273/2004 on drug precursors

Substance is not listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

Substance is not listed.

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**15.2 Chemical safety
assessment:**

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

**Department issuing data
specification sheet:**

Environment protection department.

Date of previous version:

18.10.2021

**Version number of previous
version:**

19

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

*** Data compared to the
previous version altered.**

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